

INOMETA INOflex® HEXAGONAL 60° VOLUME TABLE (cm³/m²)



Cliché	L/cm	min. ←		Volume in cm ³ /m ²		→ max.	
72-90	700	1.5	2.5				
	600	1.5	3.0				
	500	1.5	4.0				
	480	1.5	5.0				
	460	1.5	5.0				
	440	1.5	5.5				
60	420	1.5	4.0	5.5			
	400	2.5	4.0	5.5			
	380	2.5	4.5	6.0			
54	360	2.5	5.0	6.0			
	340	2.5	5.0	6.0			
	320	2.5	5.0	6.0			
48	300	2.5	5.5	7.0			
	280	3.5	5.5	8.0			
	260	3.5	6.0	8.0			
	240	3.5	7.0	10.0			
42 Area / Stroke	220	3.5	8.0	13.0			
	200	3.5	9.0	14.0			
	180	4.5	10.0	15.0			
	160	4.5	11.0	16.0			
	140	4.5	12.0	17.0			
Area / White 24-32	120	5.5	13.0	18.0			
	100	5.5	15.0	20.0			
	80	8.0		25.0			
	60	10.0		28.0			
	40	15.0		30.0			

VOLUME TOLERANCES
 Volume up to 3 cm³/m² / ±4%
 Volume from 3–6 cm³/m² / ±5%
 Volume above 6 cm³/m² / ±6%

POLISHBACK STANDARD
 UV: 9–15%
 STD: 30–50%
 IF+: 60–70%

LINE COUNT TOLERANCES
 ±10 lines

■ Expanded range
 ■ ICP (INOcell programme)

INOMETA INOflex® HEXAGONAL 60° APPLICATION



RANGE OF APPLICATION	MATERIAL FOR PRINTING	ANILOX ROLLER PRINTING PLATE	FACTOR 5.5	L/CM	ICP INOCELL (volume in cm³)
Grid and stroke combination, fine processes and special colours	Papers coated with plastic films	24-32	130-176	160-180	8.00
Grid and stroke combination, fine processes and special colours	Paper / Cardboard / Paperboard	24-32	130-176	160-180	9.00
Grid and stroke combination, fine processes and special colours	Papers coated with plastic films	32-44	176-242	200-220	7.00-8.00
Grid and stroke combination, fine processes and special colours	Paper / Cardboard / Paperboard	32-44	176-242	200-220	8,00
Grid and stroke combination, fine processes and special colours	Papers coated with plastic films	44-54	242-297	300	5.00
Grid and stroke combination, fine processes and special colours	Paper / Cardboard / Paperboard	44-54	242-297	300	6.00
Grid and stroke combination, fine processes and special colours	Papers coated with plastic films	54-60	297-330	340	4.50
Grid and stroke combination, fine processes and special colours	Paper / Cardboard / Paperboard	54-60	340	5.00	
High-resolution printing forms (72 L/cm)	Papers coated with plastic films	72	396	400	5.00
Full HD (90 L/cm)	Plastic films	90	495	500	4,50